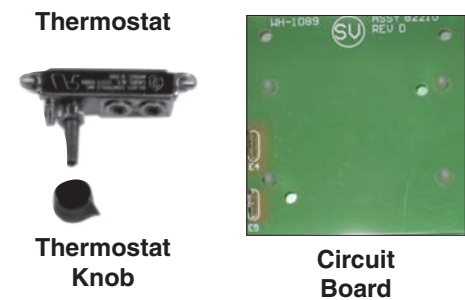
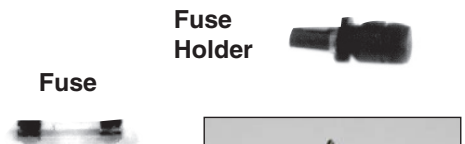




Circuit Board



Cut-off Rod



Fuse Holder

Fuse

Lighted Rocker Switch



Hot Plate with Heating Element



Heating Element

Core Adapter/Wing Unit



Teflon Cover

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Film Wrapping Machine Replacement Parts

100% Pre-Tested!

Winholt offers a complete line of high quality replacement parts for all wrapper models. Our parts are fully compatible with other popular brands.

Model Number	Ordering Number	Description of Parts	Dimensions
WHSS-CBD-A	695885	Circuit Board - E4 & E5 terminals for connecting wires	2½" x 2½"
WHSS-COR-A	687025	Cut-off Rod - Heats film to precise, necessary temperature	7/16" x 23"
WHSS-TM	113267	Thermostat - Regulates the heat for the Hot Plate	½" x ½" x 2¼"
WHSS-TK	113259	Thermostat Knob	¼" I.D.
WHSS-FUS1	113152	Fuse	9/32" x 1¼"
WHSS-FHD	113144	Fuse Holder	¼" x 1¼"
WHSS-HP6	113161	Hot Plate with Heating Element - Seals film securely	6" x 15"
WHSS-TC6	113232	Teflon Cover - For Hot Plate	6" x 15"
WHSS-E	113128	Heating Element - For Hot Plate	9/32" x 11¼"
WHSS-A	113056	Film Axle - Aluminum film core axle	¾" x 22"
WHSS-CAP	113081	Core Adapter Pin Unit	3" I.D. Roll
WHSS-CAW	113099	Core Adapter Wing Unit	3" I.D. Roll-Threaded
WHSS-RS	113224	Lighted Rocker Switch	1¼" x ½"
WHSS-BB	113072	Bearing Blocks - Regulates film tension	Bearing Blocks
WHSS-PR	135087	Plate Retainers - Holds element to hot plate	4" x 11-½"
WHSS-EWC	113136	Electric Wire	Per Foot

Freight Class:70



Bearing Blocks



Electric Wire



Film Axle



Film Wrapper TECHNICAL BULLETIN



Model WHSS-1



Scan to watch our ASSEMBLY VIDEO



Scan to watch our OPERATIONAL VIDEO



DIRECTORY

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High - Low Hot Plate Temp Control

Temperature can be adjusted to maintain heat. Use the low setting when not in use to save energy and prevent accidental burns.



CUSTOMER SERVICE BULLETIN

The Winholt Film Wrappers are used to apply a thin plastic film or protective plastic covering over packaging. They consist of a film dispensing mechanism, a heated cut off rod, and a heated plate for sealing the film.

DISPENSING MECHANISMS: AXLE

The Dispensing Mechanisms of film is axle. Model accepts film roll widths up to 18”. Contact your film supplier for application information regarding film thickness and color.

HEATED CUT OFF ROD

The Heated Cut-off Rod cuts the desired length of film. The temperature is factory preset and controlled electronically.

HOT PLATE SEALING

The Hot Plate is an aluminum casting with a bolt-on element. The operator seals the ends of the film on the Hot Plate. The thermostat which is mounted under the hot plate is adjusted by a plastic knob mounted on the right side of the hot plate. Adjustment ranges from “off” to a maximum of 410°F. Temperature setting is determined by film thickness, air temperature (kitchen or cooler) and operator’s speed.

REPLACEMENT PARTS: Are interchangeable.

Our parts can be purchased from:

- Parts Direct @ 888-612-4892
- GCS Service Parts @ 800-822-2303
- Heritage Parts @ 800-458-5593

ELECTRICAL LOAD

Unit is rated at 8 AMPS, 115 VOLTS
Electrical Loop is rated @ 8 AMPS, 115 VOLTS, Overall 750 WATTS

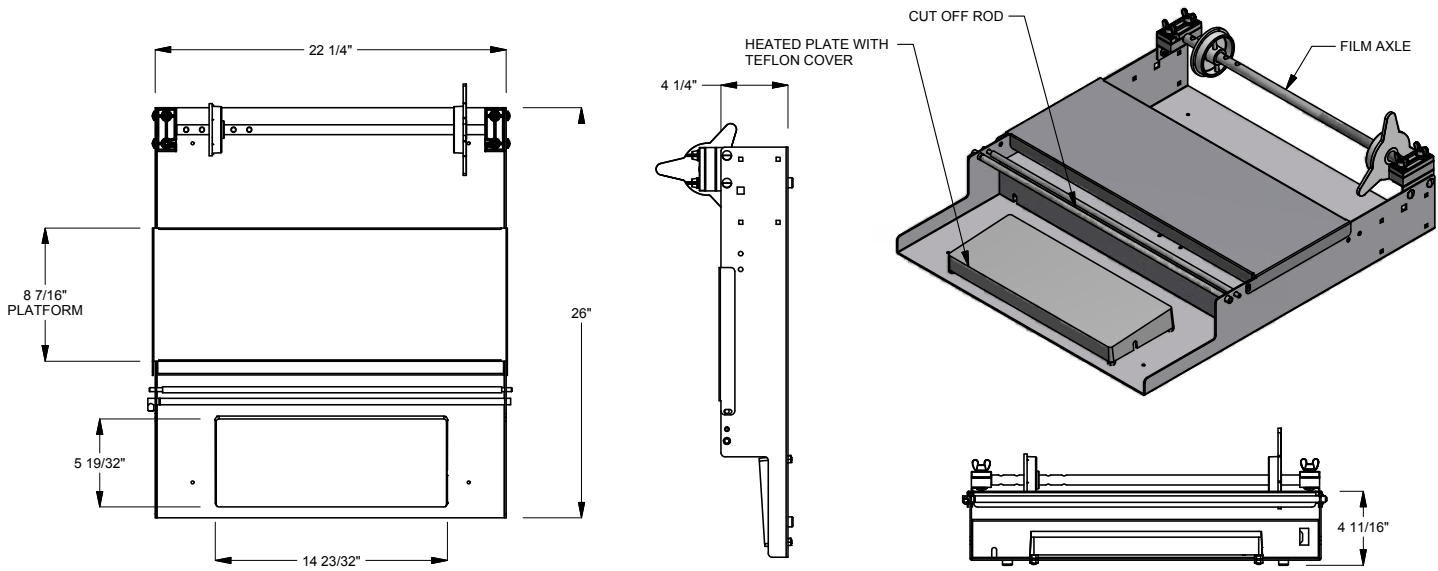
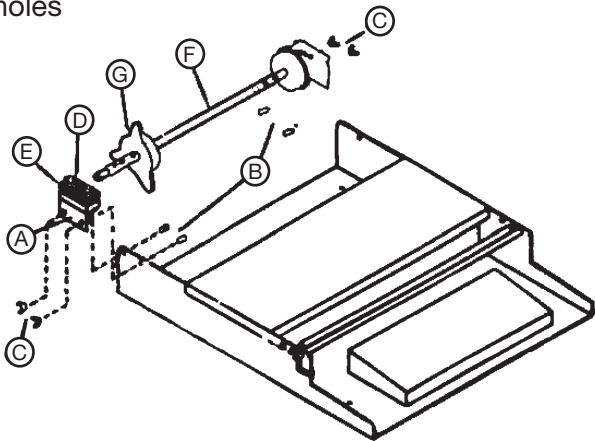
LOADING THE FILM AXLE

1. Loosen all Wing Nuts. Swing out right and left Bearing Blocks.
2. Lift out the Axle Assembly. Unscrew Wing End Cap, position Pin End Cap for correct film width, secure with Pin and O-Ring.
3. Position the cardboard core of the Film Roll against the taper of the Pin End Cap. Make certain that the film will dispense from the bottom of the roll.
4. Replace Wing End Cap and Screw tightly.
5. Replace Axle and Film onto the Lower Bearing Blocks. Swing Upper Bearing Blocks back into place. Tighten and adjust Wing Nuts for desired film tension.

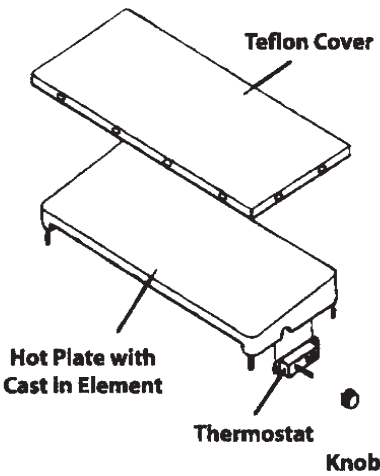


FILM ROLL AXLE ASSEMBLY INSTRUCTIONS

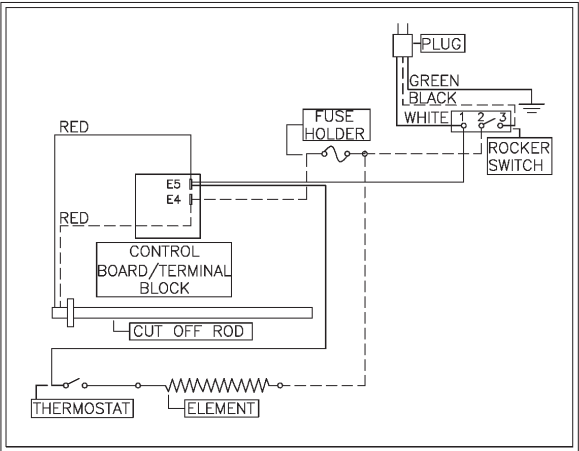
1. Install Bearing Block Assembly (A) on the left side of Base, line up holes and insert Carriage Bolts (B) and tighten using Hex Nuts (C).
2. Repeat step (1) on right side of Base.
3. Loosen all Wing Nuts (D) on Bearing Blocks on both sides to loosen top of Bearing Blocks, and then rotate top to expose Film Roll Axle Slots.
4. Install Film on Film Roll Axle (F), tighten Core Adapter Wing Nut (G), and insert in slots in the bottom of the Bearing Blocks.
5. Rotate the top of Bearing Block to cover shaft of Film Roll Axle, and tighten Wing Nuts (D) to the required tension.



HOT PLATE WITH ELEMENT



ELECTRICAL DIAGRAM



TROUBLE SHOOTING

Apparent Problem	CheckPoint	Solution
Cut-off rod fails to heat properly	First Check the Fuse. Then test the cut off rod, using the procedure below “Testing the Cut-Off Rod”.	Replace if necessary
Hot plate Fails to Heat or Overheats	Visually inspect the wire and connections under the hot plate for burning and replace if burnt. Visually inspect the lead on the heating element for burning and replace if burnt.	If burning or short circuiting does not show, replace the thermostat. If burnt replace element.

TESTING THE CUT-OFF ROD

1. Disconnect the “red” CUT-OFF ROD wires from terminals 4 and 5.
2. Using an ohmmeter, measure the resistance across “red” terminal wires, reading should be approx. 195 Ohms. If there is no reading - replace CUT-OFF ROD.